

Continous improvement?

Yes please!

Standardisation???

Does not ring a bell...

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Warm up numbers...

Continuous Improvement Manager – 88 920 job offers

Continuous Improvement Director – 24 550 job offers

Continuous Improvement Lead - 15 602 job offers

Standardisation: 2755 – job offers....

However.... The job description mainly stresses - Operational Excellence, Continuous Improvement, Process analysis, Development, Innovation

Contemporary manufacturing focus

What are the primary goals of manufacturing world?

- Generate income fast at lowest cost
- Expand and be innovative faster than others
- Introduce new products to the market instantly
- Improve, improve, improve...

The part manufacturing world seems to neglect more and more is...

BASICS.....

Case study

„When I do it...”



Standardisation

natural need or industry era invention?



Standardisation naturally applied :D



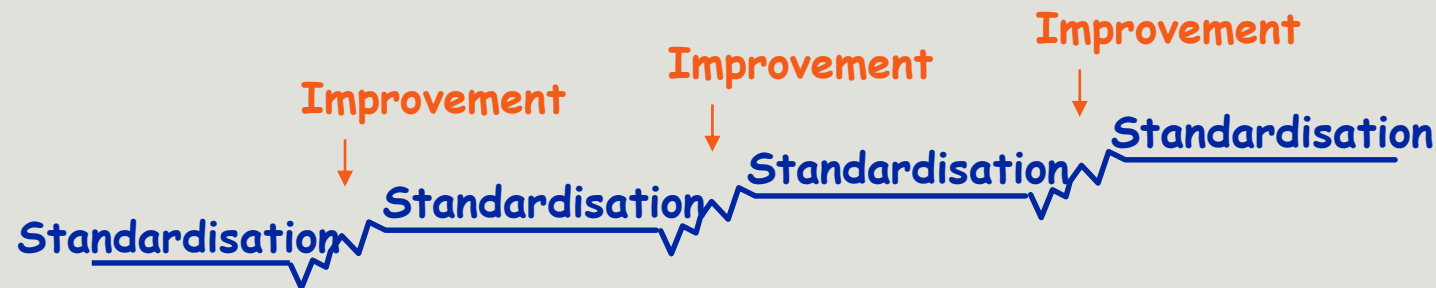
What standardisation stands for

Definition:

The documentation of work functions performed in a repeatable sequence / method which are agreed to, developed, followed, and maintained by a functional organization.

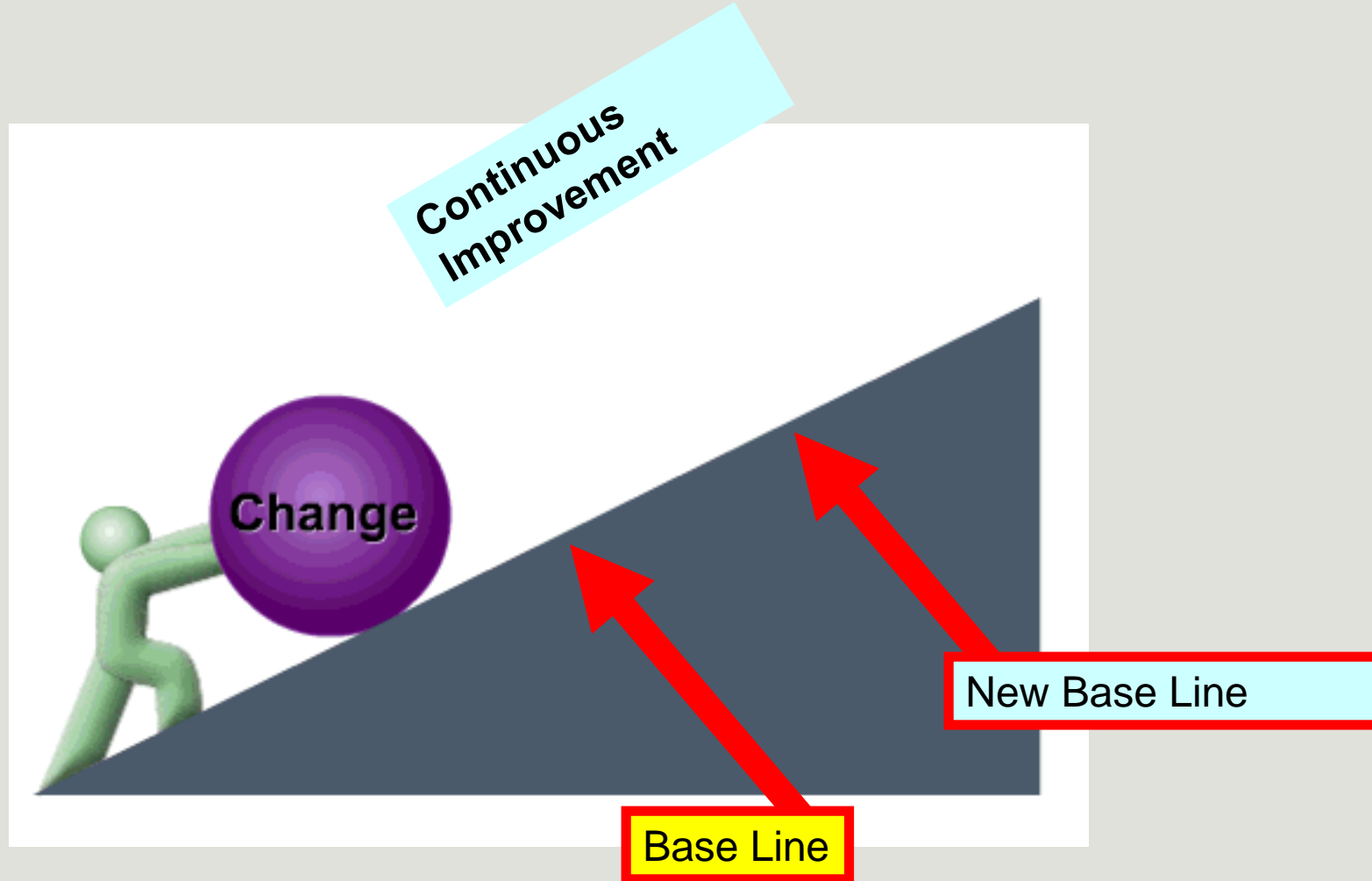
Purpose:

The purpose of Standardisation is to stabilize, so as to achieve a base from which to grow and improve.



Without Standardisation you can't have Continuous Improvement!!!!!!

Importance Of Standardised Work



Building a firm foundation



- Standardised Work is the cornerstone in the improvement process
- Standardised Work is a KEY driver in Quality Processes
- Standardised Work is the starting point for thorough RCA
- Standardisation is the guard of companies know how

So why do we seem to forget about it?

Standardisation is not a spectacular management process - perceived as time and resources consuming, not rewarding and dull

Standardisation is not directly associated with optimization or financial savings

Standardisation is not WOW! and Sex... so it is not in the DNA of many organizations

What needs to be done...

We have a cultural behavior trait making it even more difficult. We are a society of individuals and each thinks they have the BEST way of doing things. There is resistance to doing the work the same way.....(My method is better....).

So...

What needs to be done...

Go to the shopfloor and assess how many elements of standardisation have been introduced – documented or verbally passed

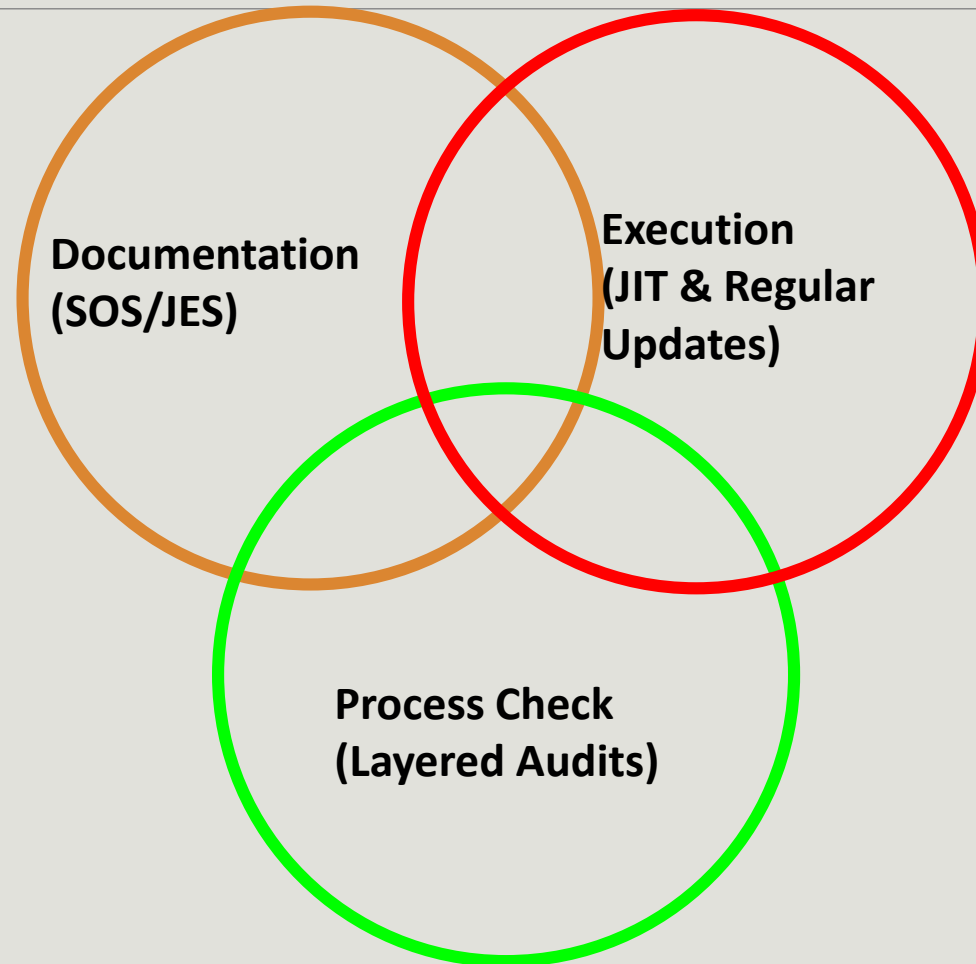
Invest in building standardisation culture – the payback is longterm and solid - however the key gain is the know how security independant from organizational and employment changes

Execute it !

Regularly audit the process and based on the introduced standards foster the culture of....

CONTINUOUS IMPROVEMENT

Standardized Work Success Factors



THANK YOU
FOR YOUR STANDARD ATTENTION 😊